Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



ZT0496_Ea 0721 Supersedes NEW

MODEL 2702

PRODUCT FEATURES 1 HP Grinder Pumps



APPLICATIONS

- · Low pressure sewer systems
- High head sewage systems
- Domestic, commercial, wastewater and sewage

MATERIAL FEATURES

PUMP:

- Hardened 440 stainless steel (Rockwell 55-60) shredding ring and cutter
- 1-1/4" NPT discharge
- Double carbon / ceramic mechanical seal
- Thermal overload is mounted directly on the windings in the single phase models for maximum temperature sensing
- · Cast iron ASTM A48 Class 30
- · Attaching hardware 304 stainless steel
- The cord seal is epoxy-potted for superior moisture resistance and anti-wicking
- Ductile iron impeller for superior quality and long life

MOTOR:

- 1 HP, 3450 RPM
- 1 Phase 220/230 Volt
- Stator Class B insulation and lead wires Nema B design
- Oil-filled motor for better cooling and lubrication
- · Integral thermal overload
- · Housing cast iron
- 30' (9 m) power cord
- Ball bearings upper and lower high carbon chromium steel

1 10 6 9 5 5 11 12 14 13 7

FEATURES

- 1. 30' (9 m) power cord.
- 2. Cast iron support legs enable the pump to be free-standing.
- 3. Stainless steel lifting bail.
- 4. Stator Class B insulation and lead wires Nema B design. Class B motor insulation is double-dipped and baked.
- 5. Thermal sensor protection mounted directly on the windings to protect against overheating.
- 6. Upper and lower high carbon chromium steel ball bearings.
- 7. Stainless steel shredding ring and cutter hardened to Rockwell 55-60.
- 8. Stainless steel shaft and hardware resist corrosion.

- 9. Buna-N O ring seals.
- 10. Triple sealed design compression grommet outer jacket seal epoxy potted inner conductor seal.
- 11. Cast iron ASTM A48 Class 30 strength.
- 12. Double carbon / ceramic mechanical seal.
- Semi-open impeller design, fully balanced with integral pump-out vane to clear debris.
- 14. 1-1/4" NPT discharge. Concentric pump housing with centerline discharge reduces radial loading for longer bearing and shaft seal life.

MODEL 2702

TECHNICAL DATA

1 HP Grinder Pumps

MODELS:	□ 2702			
MODE:	NON-AUTO			
PUMP NAME PLATE HORSEPOWER:	1			
MAXIMUM KW INPUT:	2.9			
STANDARD IMPELLER DIAMETER:	4.961" (126 mm)			
DISCHARGE SIZE:	1-1/4" NPT / 2" HORIZONTAL (OPTIONAL)			

IMPELLER TYPE:	SEMI-OPEN	DOUBLE SEALS:	STANDARD
CUTTER & PLATE:	440 C SS HARDENED TO ROCKWELL 55-60	MOTOR DESIGN LETTER:	NEMA B
PUMP NET WEIGHT:	75 lbs. (34 kg)	POWER CORD LENGTH: ft (m)	□ 50′
		(30' [9 m] STANDARD)	(15.2 m)
O RINGS:	BUNA-N	POWER CORD:	14 GAUGE SJTW
MOTOR SHAFT:	SS410	STATOR & LEAD WIRES INSULATION:	CLASS B
RPM:	3450	MAXIMUM STATOR TEMPERATURE:	266 °F (130 °C)
MOTOR TYPE:	SUBMERSIBLE		

SHAFT SEAL CONSTRUCTION:	STANDARD	CARBON/CERAMIC		
STANDARD SENSING DEVICES:	MOTOR THERMAL SHUTOFF	INTEGRAL ON-LEAD		
IMPELLER MATERIAL:	2702	STANDARD DUCTILE IRON		
IMPELLER TRIM: □ OPTIONAL		DESIGN POINT: GPM @' TDH, IMPELLER DIA"		
MAXIMUM WATER TEMPERATURE:		104 °F (40 °C) Continuous, 140 °F (60 °C) Intermittent		

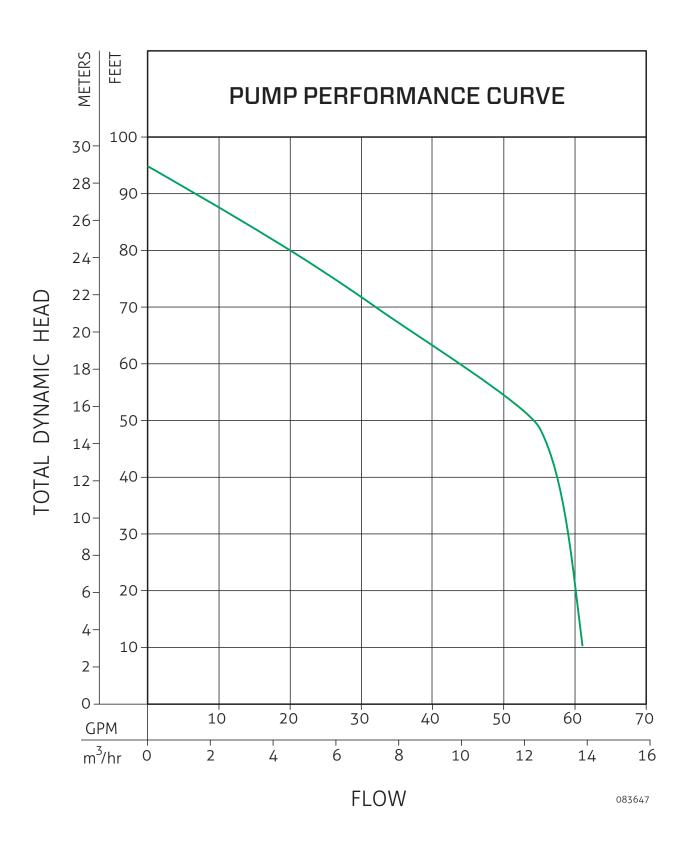
MODEL HP	□ 220V/1PH		□ 230V/1PH		
	HP	FLA	LRA	FLA	LRA
2702	1	13	53	13	53

RESERVE POWERED DESIGN

For unusual conditions a reserve safety factor is engineered into the design of every Zoeller® pump.

MODEL 2702

PERFORMANCE CURVE 1 HP Grinder Pumps



MODEL 2702

DIMENSIONAL DRAWING

1 HP Grinder Pumps

